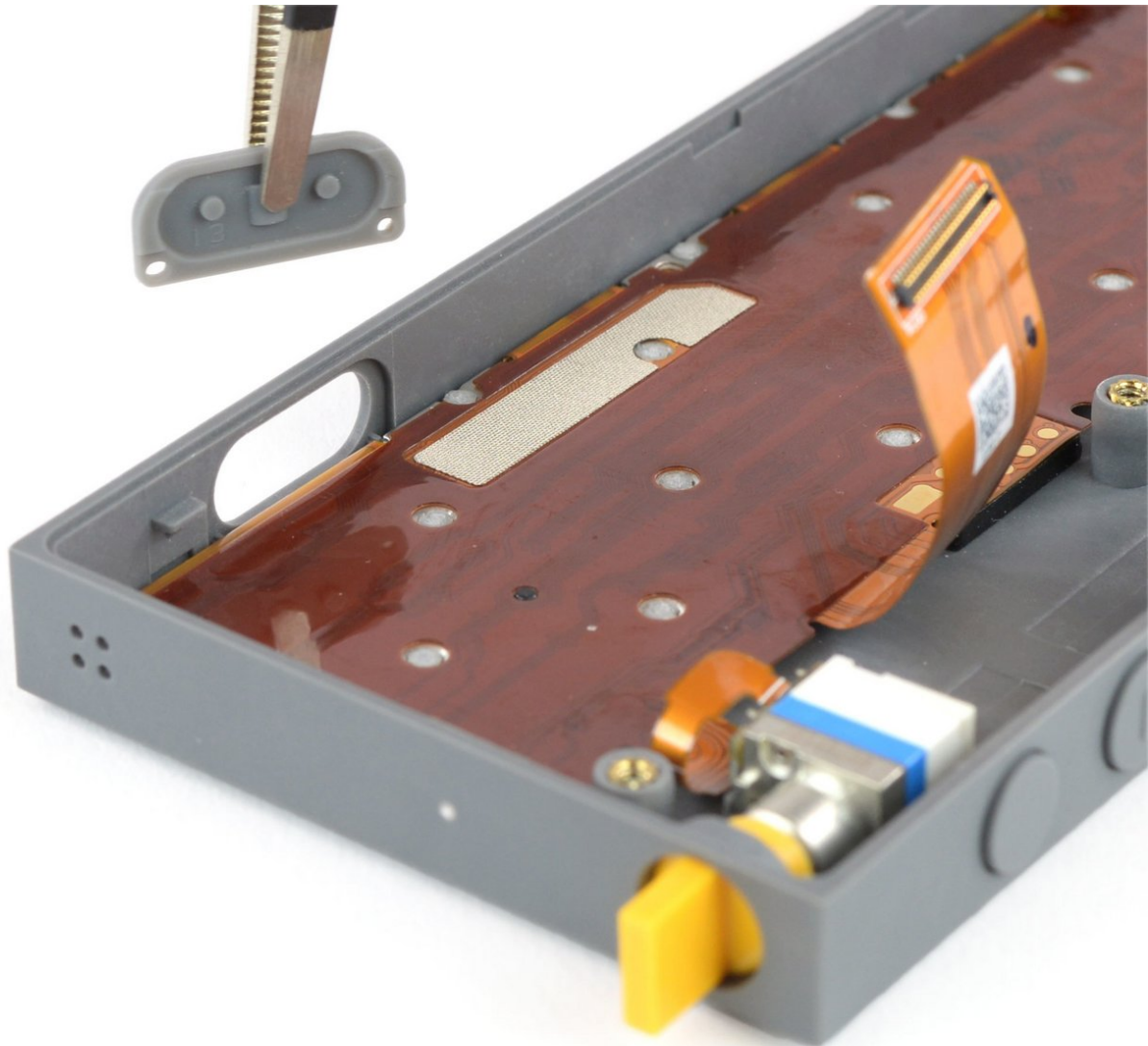




# Teenage Engineering OP-Z Pitch Bend Rubber Button Replacement

How to replace the pitch bend rubber button of an OP-Z.

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## INTRODUCTION

Use this guide to replace the pitch bend rubber button of your OP-Z.

The actual button flex cable is a separate guide/part. Please disassemble and check your device before purchasing any parts.



### TOOLS:

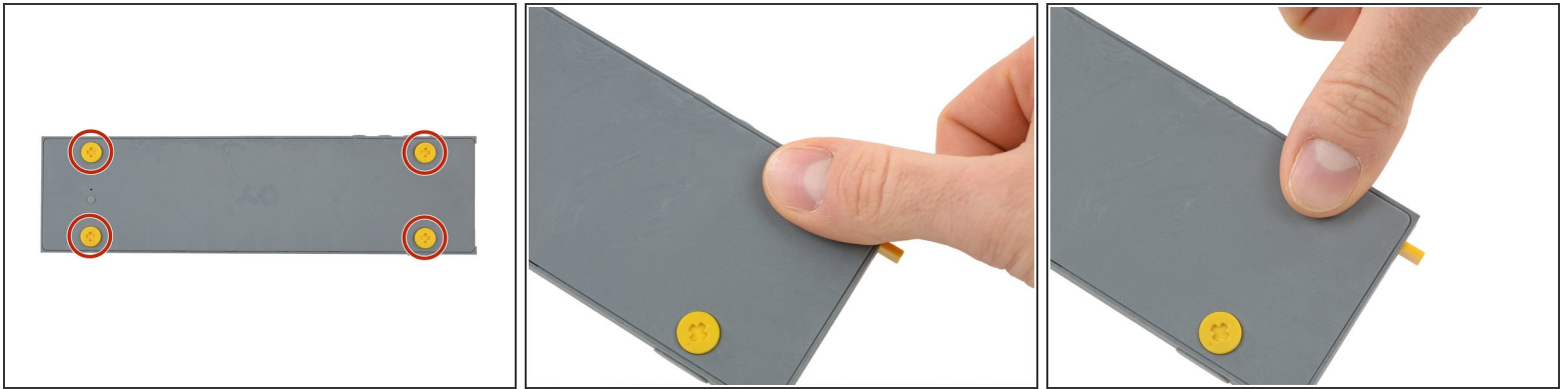
- [Spudger](#) (1)
- [T4 Torx Screwdriver](#) (1)
- [ESD Safe Tweezers Blunt Nose](#) (1)



### PARTS:

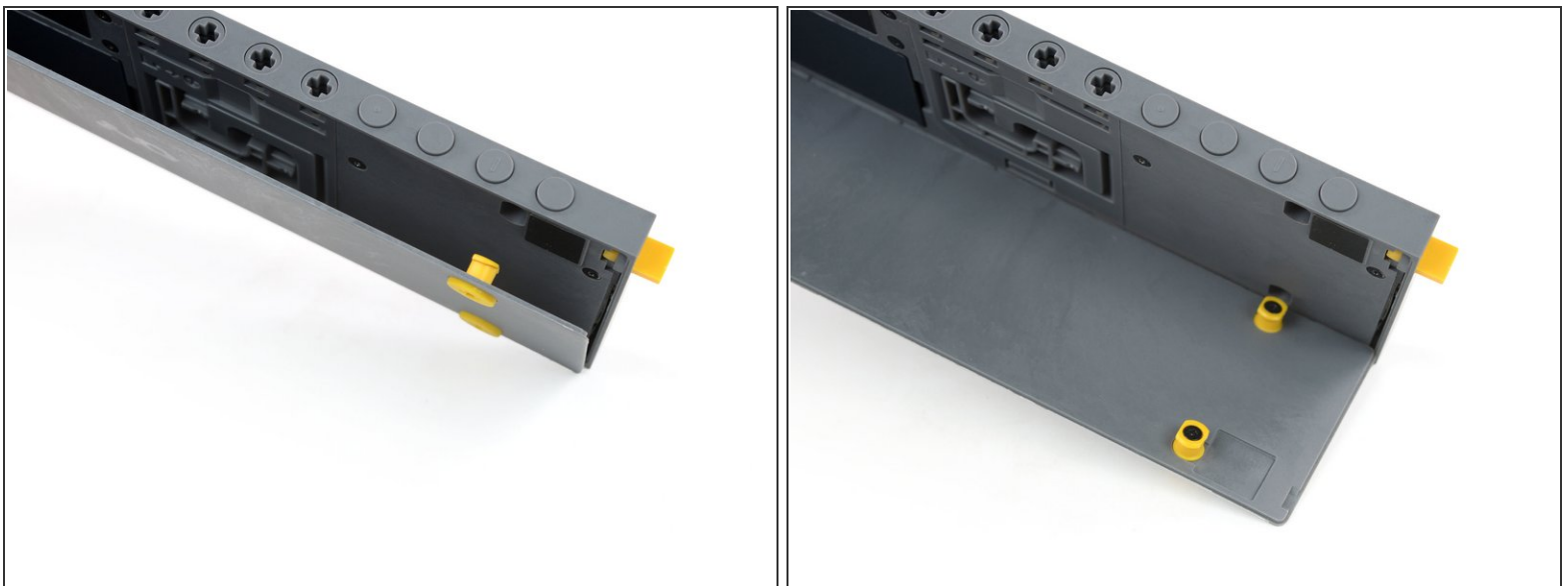
- [OP-Z Pitch Bend Rubber Button](#) (1)

## Step 1 — Back Cover



- Unlock the four rubber feet by turning them 90° counterclockwise using your thumb or finger tip.
- ❗ There is a tiny mark on every foot facing the bottom edge of the OP-Z. After turning them they should face towards the short edge where the on/off switch is.

## Step 2



- When turning the OP-Z over again the bottom plate should come off by itself (thanks gravity).
- ❗ If the bottom plate won't come off you might want to make sure every foot is rotated correctly and gently tug on one of them.

### Step 3



- Remove the bottom plate including the rubber feet.

### Step 4 — Battery



- Use your fingernail or a spudger to lift the battery on the right side where the notch is.



## Step 5



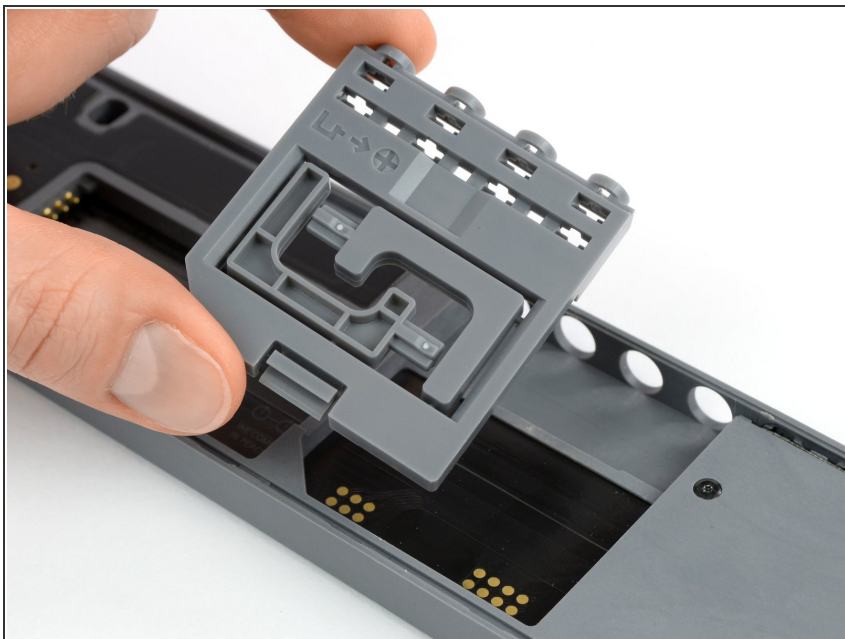
- Remove the battery.
- ☑ When installing the new battery make sure you put it in contact side first.

## Step 6 — Expansion Module



- Use your finger or a spudger to push up on the small tab on the bottom of the module.
- Lift the module up and out of its recess bottom first.

## Step 7



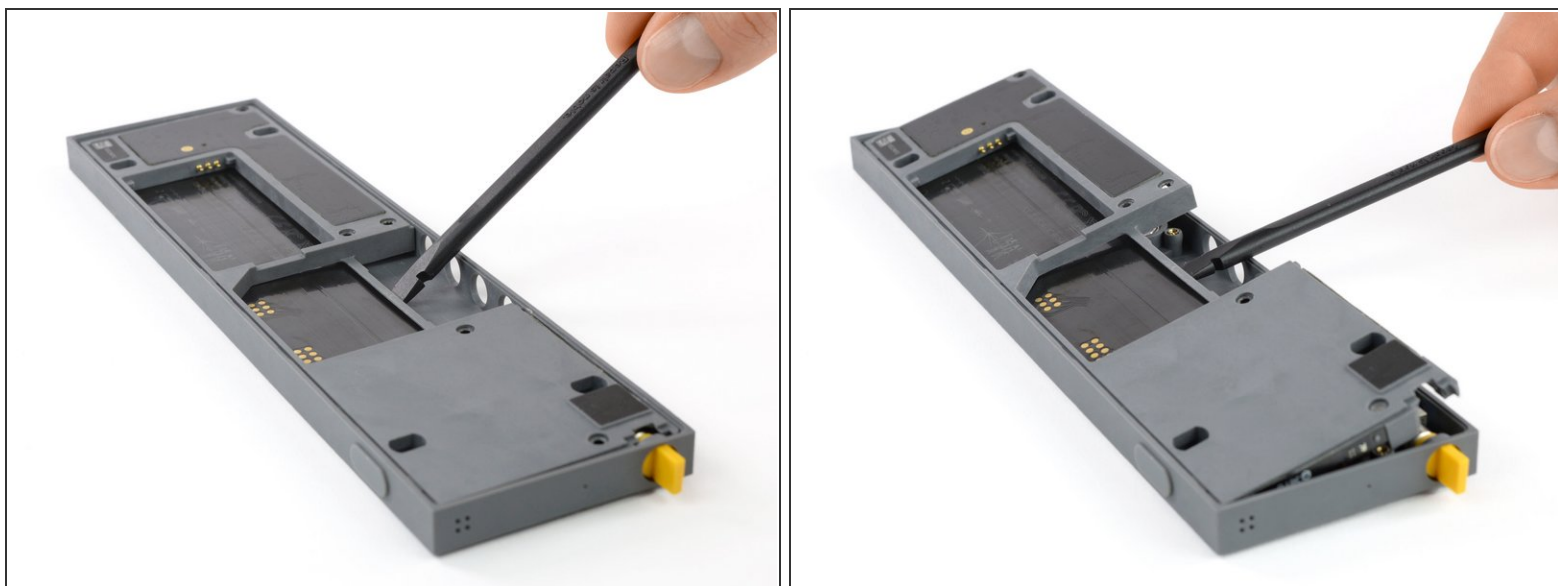
- Remove the module.
- ★ When inserting another module make sure you put it in outputs first. Then push down the bottom part for the tab to engage.

## Step 8 — Midframe



- Remove the five Torx T4 screws.

## Step 9



- Place a spudger in the cutout of the extension module to lift the midframe.

⚠ Be careful not to damage the highway flex cable underneath.

⚠ Don't remove the midframe yet. It is still connected to the rest of the OP-Z.

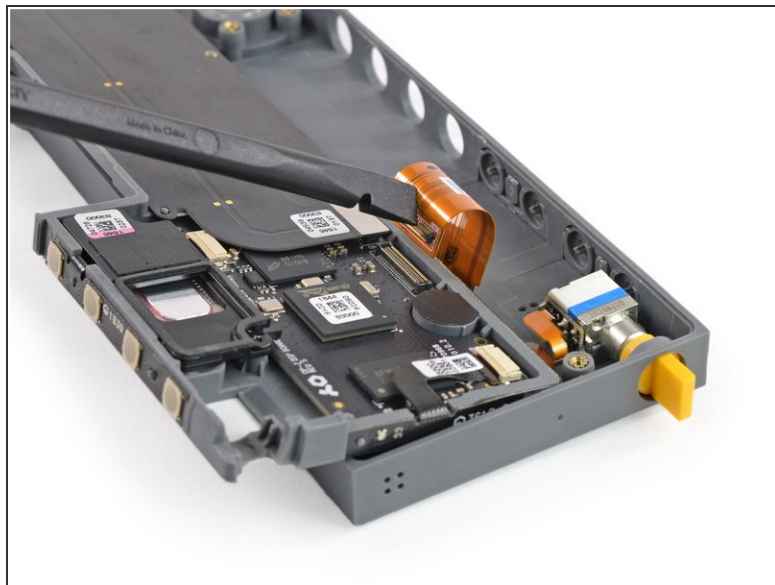
## Step 10



- Flip the midframe over to gain access to the flex cable connector underneath.

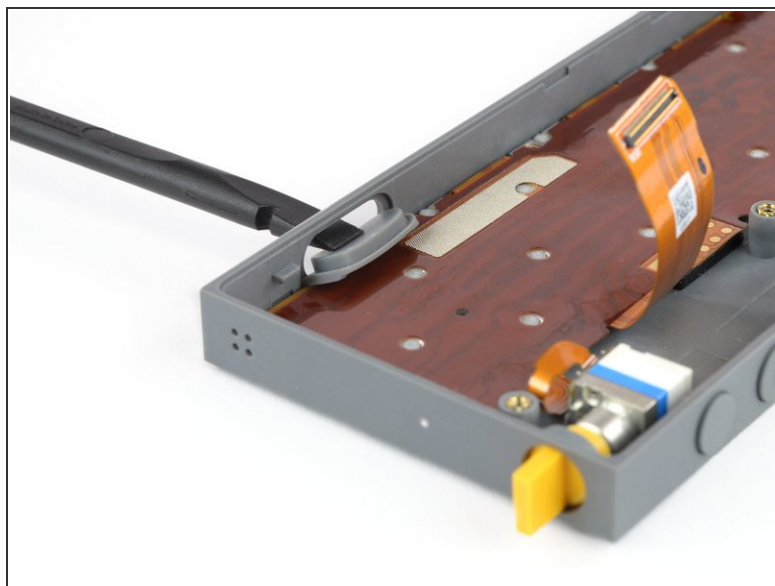
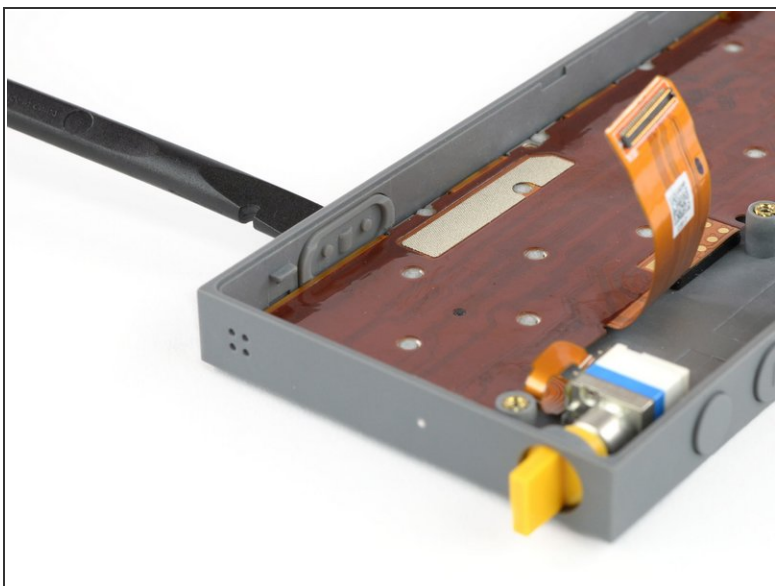


## Step 11



- Use the flat end of a spudger to disconnect the flex cable from the front panel assembly.

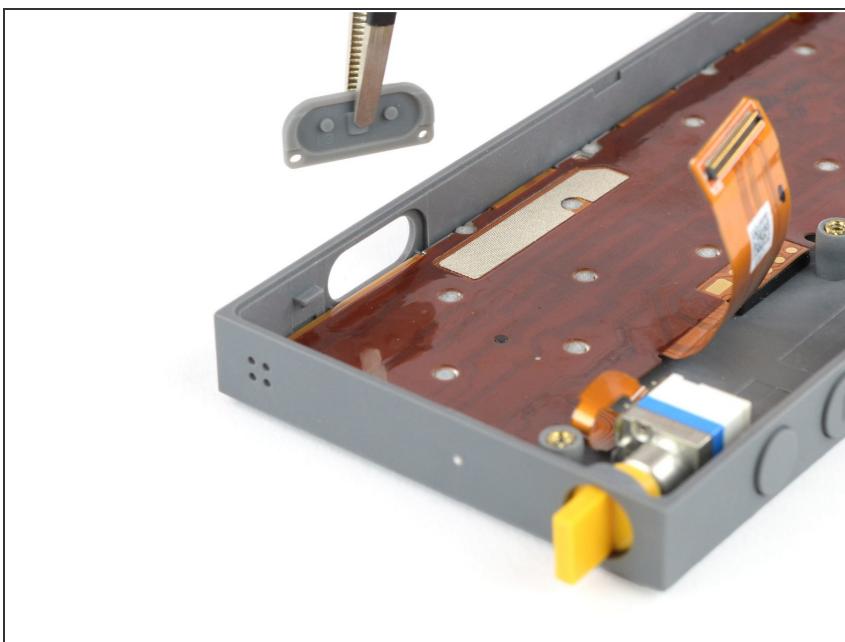
## Step 12 — Pitch Bend Button



- Use a spudger or your finger to push the pitch bend button inwards.



## Step 13



- Carefully lift and remove the pitch bend button.
- ⚠ The button has two small holes which engage with two pins in the midframe.
- ★ Make sure the two holes and pins align when reinstalling the new button.

To reassemble your device, follow these instructions in reverse order.