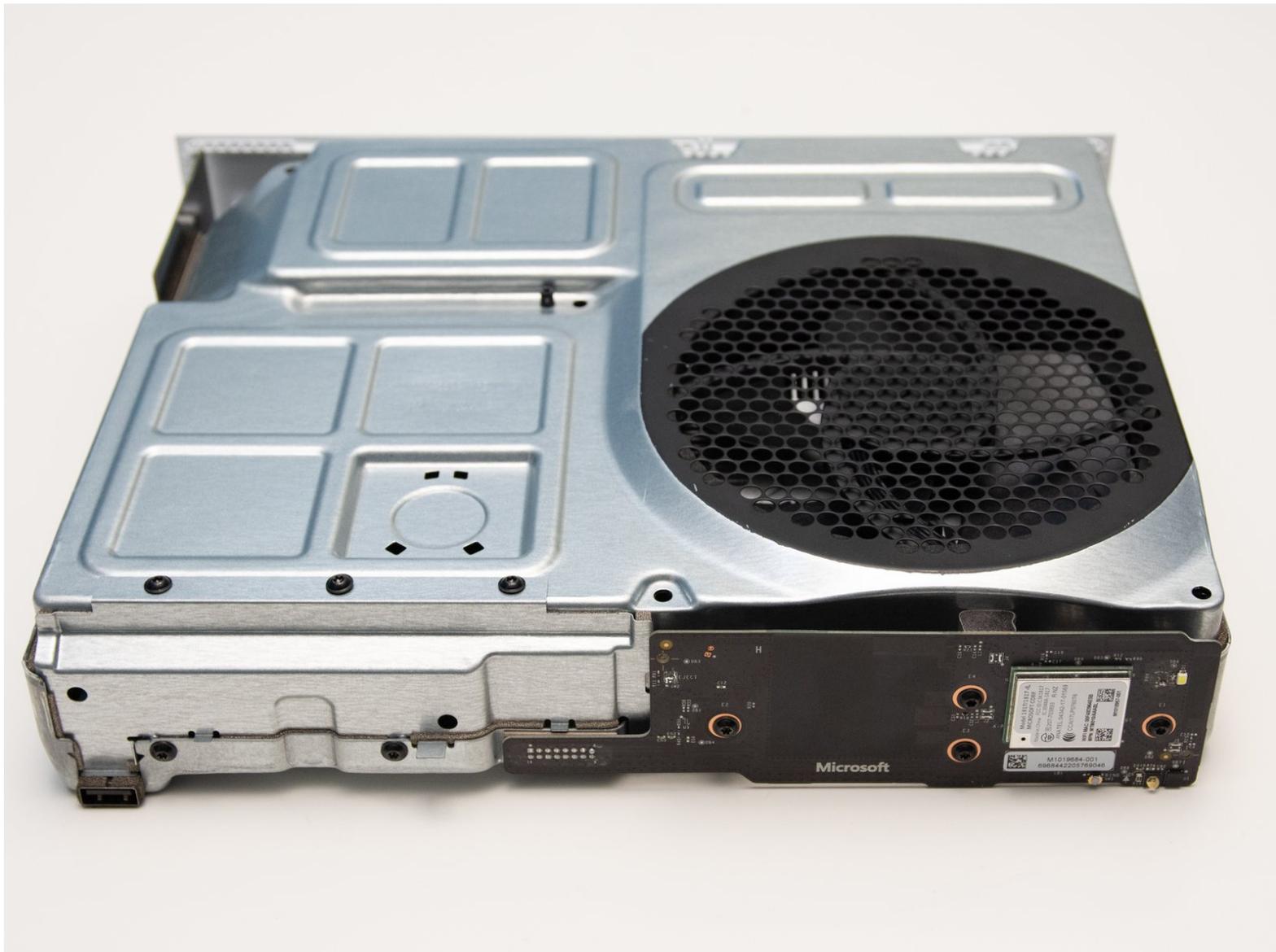




Xbox One S All Digital Edition Plastic Enclosure Replacement

This replacement guide serves to inform the user on how to replace the plastic enclosure containing the metal chassis of the Xbox One S Digital Edition.

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INTRODUCTION

This step covers how to remove the plastic case of the Xbox One S All Digital Edition (Model 1681). This is a necessary step to repair anything inside the Xbox. Be aware, this step may require some force if the plastic case has not been removed before, and there is a chance some parts of it break. Popping out the tabs inside the black cover may take some time. Disconnect all cables prior to disassembly.

TOOLS:

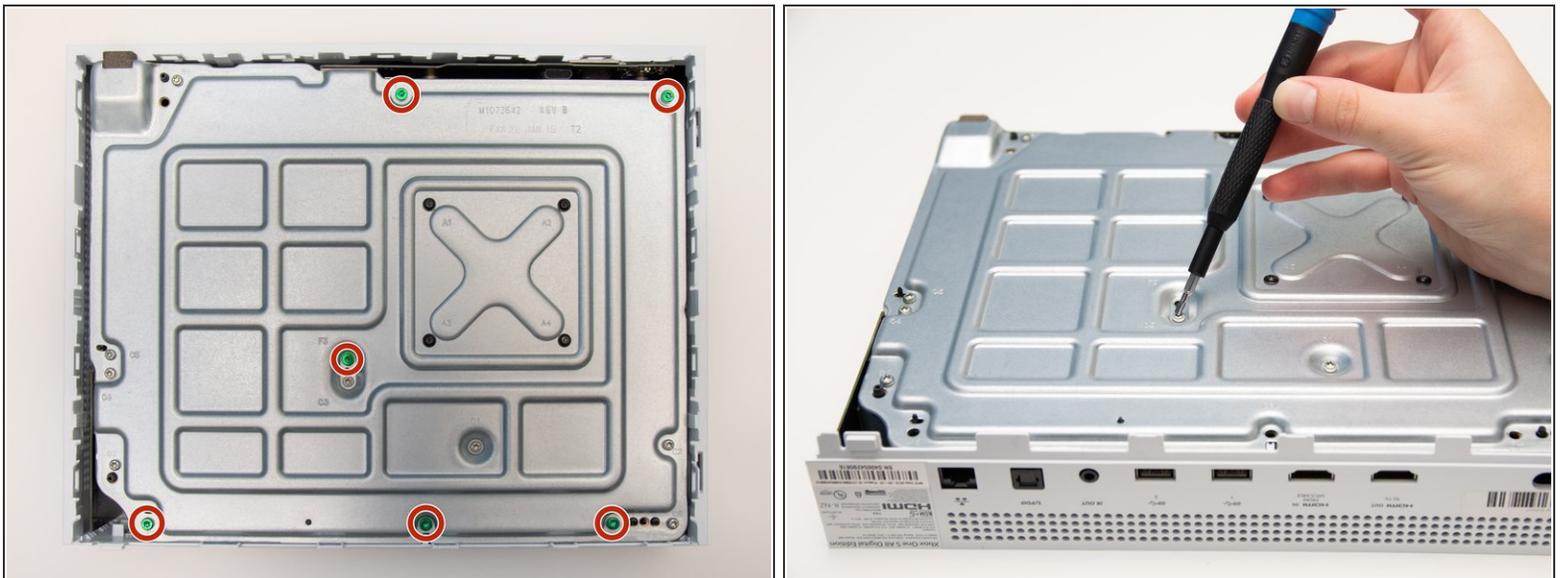
- [iFixit Opening Tools](#) (1)
- [TR10 Torx Security Screwdriver](#) (1)

Step 1 — Plastic Enclosure



- Position the iFixit Opening Tool's riveted edge in between the top and bottom cover of the plastic enclosure.
- Apply downward pressure on the iFixit Opening Tool until the security clip unlocks.
- Repeat on different points of the plastic enclosure until the bottom cover is removed.

Step 2



- Remove the six 50 mm green screws (labeled F1-F6) from the metal chassis using a Torx 10 screwdriver.
- ⓘ These screws hold the top cover of the plastic enclosure to the chassis.

Step 3



- Apply pressure to peel off the sides of the casing.
- Separate the metal chassis from the top cover, lifting the back of the chassis up and away from the top cover.
- **i** The plastic back panel is meant to stay attached to the metal chassis.

Step 4



- Flip the metal enclosure so that the fan cover is on top.

To reassemble your device, follow these instructions in reverse order.