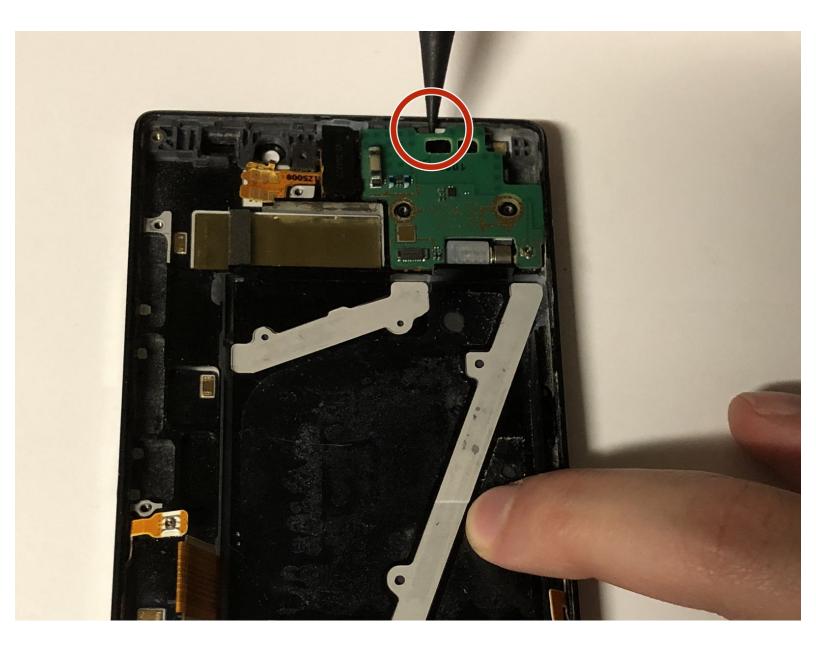


Nokia Lumia 930 Daughterboard Replacement

The following guide will help to remove the smaller daughterboard found within the Nokia Lumia 930.

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INTRODUCTION

This guide will show how to replace the daughterboard on a Nokia Lumia 930 smartphone.

TOOLS:

- Tweezers (1)
- Spudger (1)
- iFixit Opening Tools (1)
- T4 Torx Screwdriver (1)

Step 1 — Battery



 Pull the SIM card holder out of the top of the phone using your fingernail.

Step 2

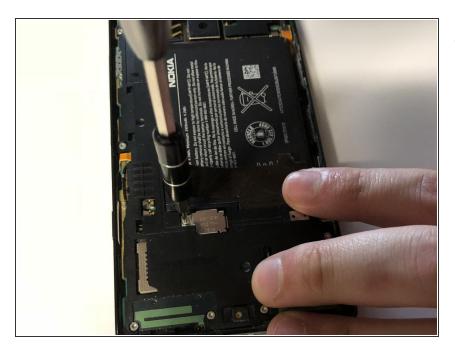


 Place tweezers or an opening tool in the SIM card slot and push upwards until the back panel pops out.

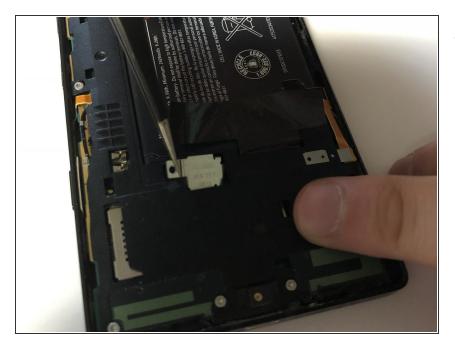


• Wedge a plastic opening tool between the two panels. Slide it along each side of the phone to completely remove the back panel.

Step 4

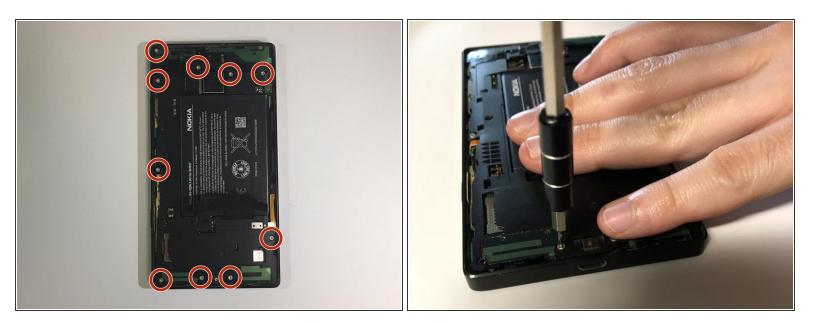


 Remove the 4mm Torx #4 screw that's securing the battery connector.

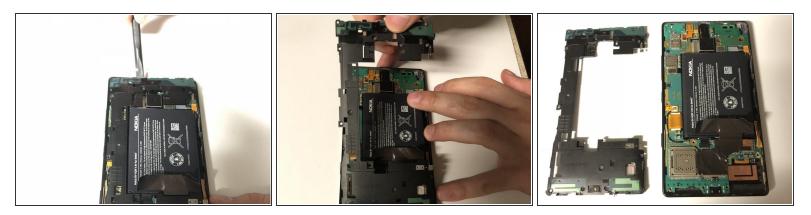


• Use tweezers to remove the battery connector strap.

Step 6



• Remove all ten 4mm Torx #4 screws that secure the battery cover to the frame of the phone.

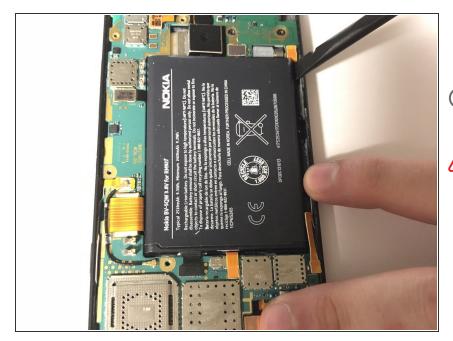


• Use the flat end of a spudger to pry the battery cover from the phone's frame.

Step 8



Pull up on the heat spreader.(i) Be careful not to tear it!



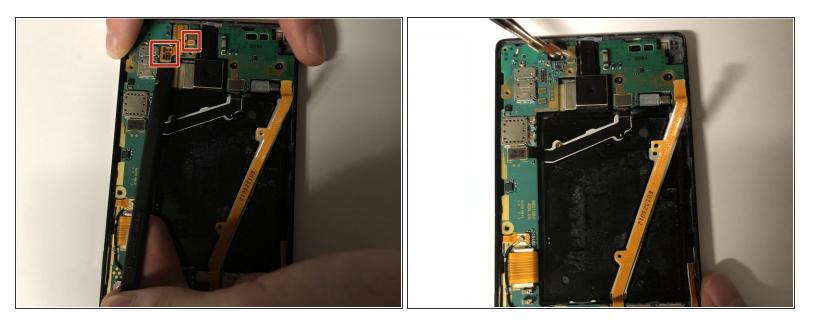
- Use the flat end of the spudger to lift up the battery.
- (i) The battery is glued in place. Pry up carefully, not to damage it.
- Two flex cables are directly underneath the battery.

Step 10



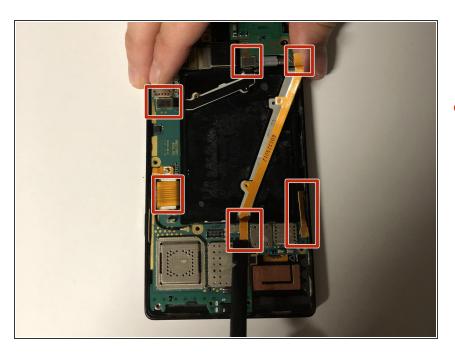
• Remove the battery from the phone.

Step 11 — Motherboard



- Use the flat end of a spudger to disconnect the camera connectors.
- Pull the camera up and out to remove it from the phone.

Step 12

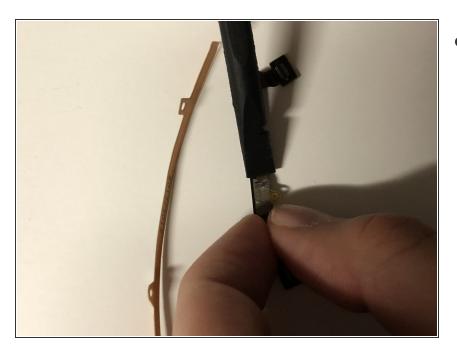


 Use the flat end of a spudger to disconnect the six ribbon cables from the motherboard.

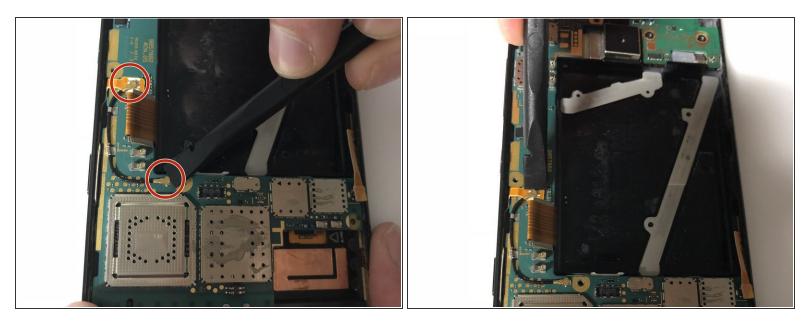


- Use the flat end of a spudger to pry up the orange flex cable underneath the battery.
- Remove the orange flex cable from the phone.

Step 14

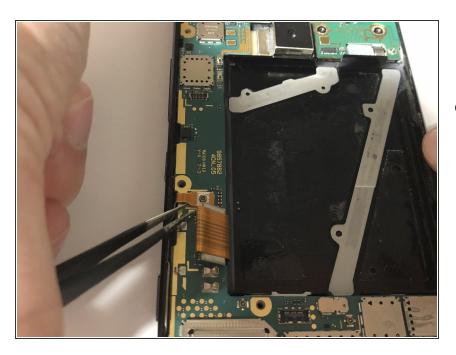


 Repeat the previous step for the black jumper flex cable under the battery.



- Use the flat end of a spudger to disconnect both ends of the antenna cable from the motherboard.
- Remove the antenna.

Step 16

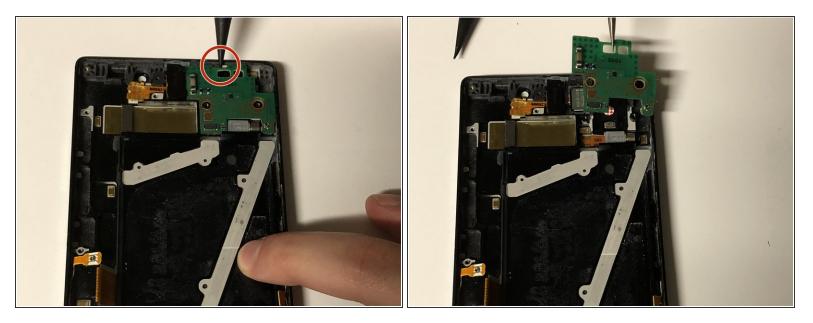


- Use tweezers to grab the adhesive that is under the LTE flex cable and pull it outwards and towards the bottom end of the phone.
 - Apply new adhesive when reassembling the phone.



• Use a spudger to pry up the bottom end of the motherboard, then pull it out.

Step 18 — Daughterboard



- Use the pointed end of the spudger to pry up the daughterboard.
- Use tweezers to lift the daughterboard out of the phone.

To reassemble your device, follow these instructions in reverse order.